

Technical Data Sheet

# Accutech HP0339G15M15CL

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

**General**

Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight • Mineral, 15% Filler by Weight
Forms	• Pellets

**Physical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.11	1.11 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238

**Mechanical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	537000 psi	3700 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	6820 psi	47.0 MPa	
Break	6670 psi	46.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	6.0 %	6.0 %	
Flexural Modulus	609000 psi	4200 MPa	ASTM D790
Flexural Strength	10400 psi	72.0 MPa	ASTM D790

**Impact**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.88 ft·lb/in	47 J/m	ASTM D256

**Hardness**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	90	90	ASTM D785

**Thermal**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	306 °F	152 °C	
264 Psi (1.8 Mpa), Unannealed	262 °F	128 °C	

**Additional Information**

Ash Content, ASTM D2584: 30%

**Notes**

These are typical property values not to be construed as specification limits.